# ORANGE SAFE D-LIMONENE CLEANER

- Dielectric to 25,000 volts
- Non-chlorinated \* non-toxic
- · Contains D-limonene

745 ORANGE SAFE cuts through the most stubborn stains and soils as well as counteracting malodors. Floats on water to make an excellent general purpose deodorizer for grease traps, drains, cesspools, and lift stations. Can be used as a very powerful parts wash that is safer than traditional solvents. Contains all natural "orange" solvents and terpenes. Safe replacement for chlorinated solvents. Safe on most plastics.

## WHERE:

hotels \* offices \* industry \* airports \* schools \* restaurants \* hospitals \* contractors

### FOR:

boilers \* compressors \* refrigeration units \* air conditioning units \* heating & cooling coils

### INSTRUCTIONS

MANUFACTURING: Use full strength either spraying or immersing manufactured item with ORANGE SAFE. This product will leave no residue. Drying time can be accelerated by applying an air hose. MOTOR CLEANING: After making sure equipment is turned off, use full strength for cleaning and degreasing. Spray or wipe on. MACHINE PARTS: Mix 1 part of product with up to 8 parts of water or solvent. Soak parts in solution as necessary to remove all encrusted areas. Parts may be removed and wiped dry or water rinsed if potential corrosion is not a problem. Use undiluted to remove stubborn soils. PARTS WASH: Designed to work in circulating parts washers. ORANGE SAFE is formulated to form a barrier separating solvent from water. This allows the water to trap sludge & debris without contaminating the parts wash solution. SHOP FLOORS: Mix 1 part of product with up to 16 parts of water or solvent and work the solution into soiled areas. Rinse freely with water using high pressure hose or brush. Keep away from ignition source.

# SPECIFICATIONS:

Boiling Range: 425+

Color: Clear

Detergency: N/A

Evaporation Rate: <1

Flash Point: 170

Foam Stability: Excellent

Fragrance: Citrus

Freeze/Thaw: 3 Cycles

Hard Water Tolerance: Excel-

lent

pH: N/A

Rinseability: Good

Shelf Life: One Year +

Soap Content: None

Solids: N/A

Solubility: Negligible

Specific Gravity: .82

Vapor Density: >4

Vapor Pressure: <2

Viscosity: 10 cts

%Volatile: 100